



### **The New Definition of Purity** for Your Medium



**Cooling Water** 



Plate Heat Exchangers



River Water



Spray Nozzles

**Our Filter Systems Protect** 



Sea Water



Piping Systems



Sinter and Scale Separation



Mechanical Seals



**Process Water** 



Pumps



Mussel / Mussel Larvae Separation



Micro Filtration

flow rate	1 m <sup>3</sup> /h to 25,000 m <sup>3</sup> /h
filter fineness	≥ 50 µm, ≤ 5 mm
operating pressure	1.5 to 63 bar
pressure loss with clean filter	0.1 to 0.3 bar
flange	DN 50 to DN 3000
temperature	– 25 to + 200 °C
automatic / manual backwash	/

## **Scope of Delivery**



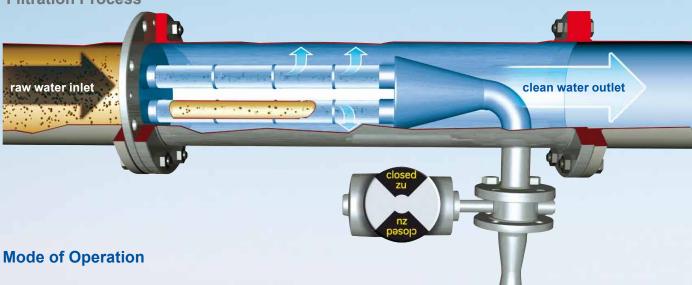
voltage 230 V or 400 V	•	
voltage 110 V to 690 V		Δ
Pressure Equipment Directive (PED)	•	
ASME		Δ
explosion protection		Δ
differential pressure gauging	•	
differential pressure as 4 - 20 mA - signal		Δ
automatic filter control	•	
self-medium backwash	•	
external medium backwash		Δ
backwash with suction pump		Δ
electric or pneumatic backwash valve	•	
signal exchange with PLC	•	
electrical cabling incl. connectors	•	
documentation	•	
certificates	•	Δ
functional test at manufacturer's works	•	
included in the scope of delivery		•

available at extra charge

Δ

	standard design	sea water resistant design	special design
filter housing	carbon steel galvanized, carbon steel coated	GRP, steel gummed, stainless steel	PP, PE, PVC
filter elements	stainless steel	stainless steel	stainless steel

### **Filtration Process**



The raw water enters the filter elements through the ports of the cartridge holding plate. The reduction of the cross section leads to a proportional increase of the axial flow speed in the filter elements up to 5 - 7 m/s.

At one end of the filter elements a conical common dirt collector is placed.

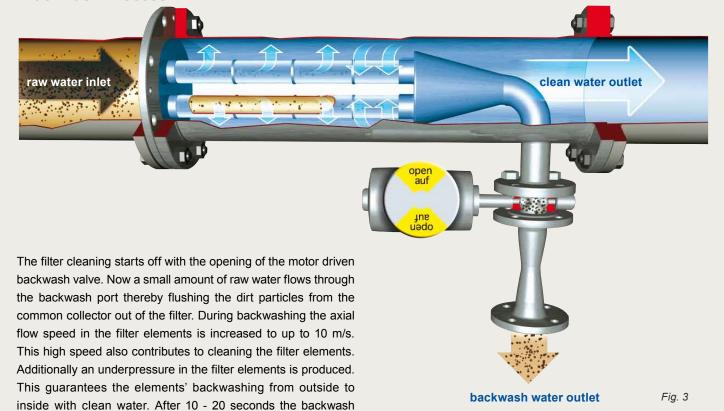
According to the rule of Bernoulli the raw water filtration takes place in the last third of the filter elements. The raw water passes the filter elements from inside to outside. The cleaned water then passes the common collector and leaves the filter on the clean water side.

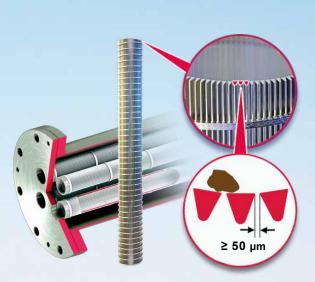
process is finished and the backwash valve closes automatically. During backwashing the filtration process is not interrupted.

Because of the axial flow speed of 5 - 7 m/s in the filter elements the dirt particles are discharged in the common collector. The backwash process is triggered off by the differential pressure (pressure difference between raw and clean water side). Additionally an adjustable time lag relay in the electric control permits the start of the backwash process.

Fig. 2

#### **Backwash Process**









#### **Filter Elements**

Stainless steel slotted tube cartridges with axial slots for optimal filter element cleaning.

#### **Electric Control**

The backwash process is started off depending on time and / or differential pressure thus ensuring a fully automatic filter operation. The standard control includes the following signal exchanges with the customer's control system (PLC):

- collective fault indication
- ready for operation
- filter is backwashing
- external starting of the backwash process
- external release of the backwash process





### **Venturi Nozzle and Backwash Valve**

The venturi nozzle is dimensioned according to the conditions at site for regulating the necessary backwash water amount and for avoiding pressure fluctuations in the piping system. As standard the backwash valve is equipped with an electric or a pneumatic drive.

### **Differential Pressure Gauging**

Consisting of:

- optical inlet-pressure indicator
- optical indicator of the differential pressure
- 2 adjustable micro-switches
- start filter backwash
- alarm signal



# **Range of Application**



Fig. 8 sea water filtration for snow making system



Fig. 9 river water filtration in chemical works



Fig. 10 cooling water filtration for CERN, Genf (European Organization for Nuclear Research)



Fig. 11 drinking and process water filtration in brewery

### **Process Diagram**

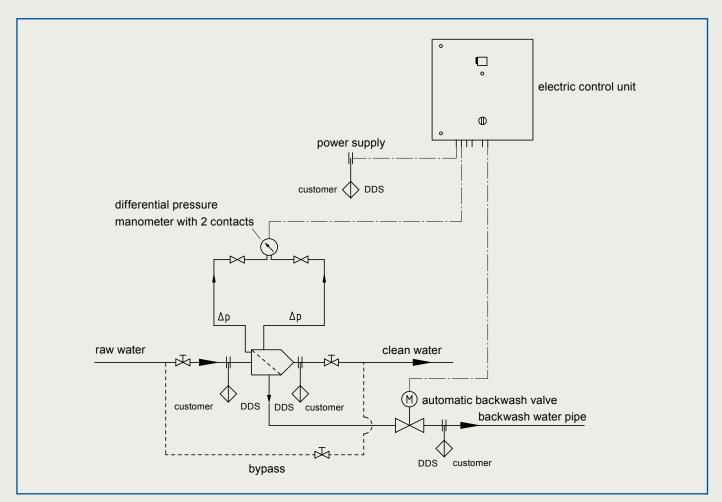


Fig. 12



Fig. 13

### **Advantages**

- high backwash speed (up to 10 m/s)
- any mounting position (horizontally / vertically)
- simple installation (inline construction)
- low wear (no movable parts in the filter)
- low backwash water loss
- no differential pressure increase during the filtering process
- wide range of materials
- ready-made cabling
- special design possible on customer's request

